

4306
SHIP
~~7/17~~
8-21

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBEM633V3002102-5
Job Sheet 178260

Part No: RBEM633V3002102-5 Job Qty: 12 ea
Part Name: Lateral Pad
Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 5/29/18 Job Tracking No:
Due Date: 7/2/18 Created By: Logan David
Type: SOLD Description:
Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	12 Ea	7/2/18	7/2/18	0.00 0.00	Start Up Machining-2		
110	Mori Seiki	12 pcs	7/2/18	7/2/18	0.00 3.00	MORI NV5000-2		
120	QC	12 pcs	7/2/18	7/2/18	0.00 0.00	QC2 Machining-4		
130	QC	12 pcs	7/2/18	7/2/18	0.00 0.00	QC8 Machining-4		
140	Packaging	12 pcs	7/2/18	7/2/18	0.00 0.00	Packaging3-1		
150	QC21-SA	12 Ea	7/2/18	7/2/18	0.00 0.00	QC21		

Part Op 110 - ***Cut blanks to 2.38*** 1-Machine as per folio FC 258 FOLIO REV: AA DWG REV: 24
Descriptions: 2 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB1.250X3.000W	M Delrin Bar, White	2.3760 ft (.198 ea)	90-Start up Operation	3083393

1.500 RQ 18.07.17

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB1.250X3.000W	2	8	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:18 AM dart.logan.david



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CANADA
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Container No: S111692



Part: RBEM633V3002102-5

Job No: 178260

Serial No/Batch: S111692

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/20/18

178260

Page 1 of 1

R-G

B.F
18-09-23

Date:

Revised by
KJ

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

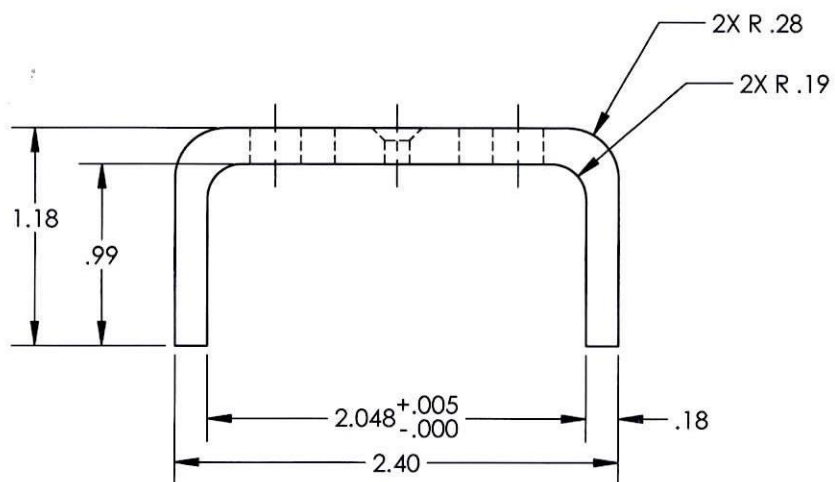
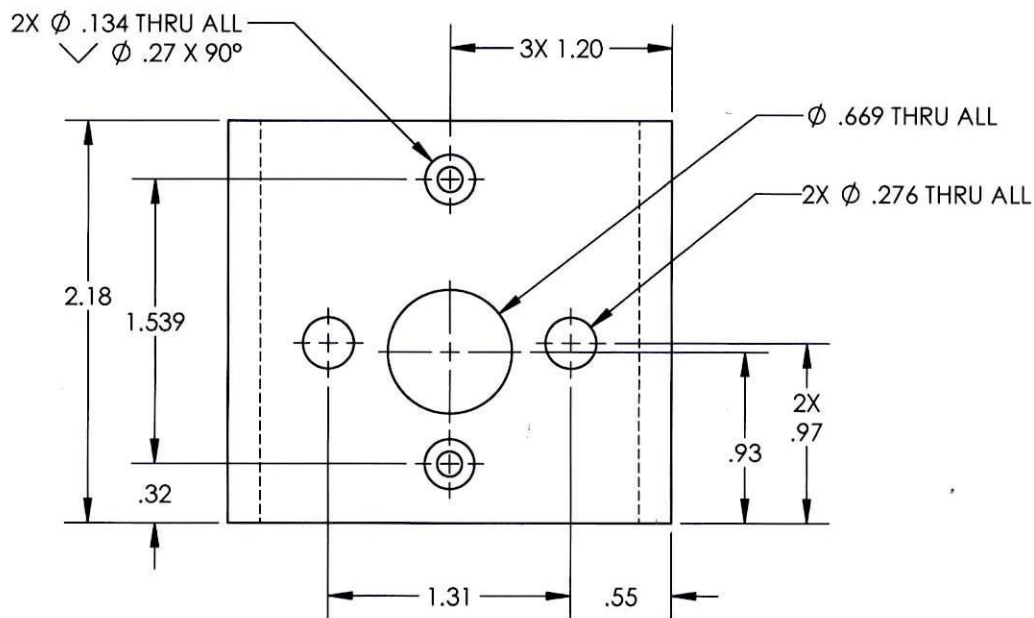
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS				
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐						

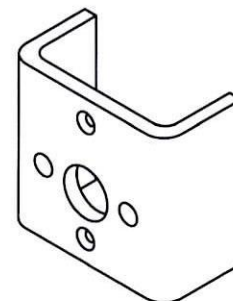
9/14/2012

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
LATERAL PAD



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178260
20180712

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102-5	REV 2
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH	.XX $\pm .01$ ANGLES $\pm 5^\circ$
SPEC	.X $\pm .1$ SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 4/6/2016 SHEET 4 OF 16